Safety Data Sheet

Issue Date: 01-Sep-2012 **Revision Date:** 09-Jan-2015 **Version** 1

1. IDENTIFICATION

Product Identifier
Product Name e-FORCE

Other means of identification
SDS # PATTON-002

Recommended use of the chemical and restrictions on use
Recommended Use All purpose industrial cleaner/degreaser.

Details of the supplier of the safety data sheet
Manufacturer Address
Patton Industrial Services
1802 North Hearne
Shreveport, LA 71107

Emergency Telephone Number
Company Phone Number 318-227-4000
Emergency Telephone (24 hr) INFOTRAC 1-352-323-3500 (International)
1-800-535-5053 (North America)

2. HAZARDS IDENTIFICATION

Appearance Green liquid **Physical State** Liquid **Odor** Characteristic

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2

Signal Word
Warning

Hazard Statements
Causes skin irritation
Causes serious eye irritation

Precautionary Statements - Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN: Wash with plenty of soap and water
Take off contaminated clothing and wash it before reuse
If skin irritation occurs: Get medical advice/attention

Other Hazards

Harmful to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Dipropylene Glycol Monomethyl Ether (DPM)	34590-94-8	1-10
Tetrapotassium pyrophosphate	7320-34-5	<5
Tetrasodium EDTA	64-02-8	<5
Monoethanolamine	141-43-5	<5

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES

First Aid Measures

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact Wash skin with soap and water. Take off contaminated clothing and wash it before reuse. Get medical attention if irritation occurs.

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, give oxygen. If breathing has stopped, give artificial respiration. Immediately call a poison center or doctor/physician.

Ingestion Rinse mouth. Drink 1 or 2 glasses of water. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention.

Most important symptoms and effects

Symptoms Causes skin irritation. Causes serious eye irritation. Inhalation may cause headache, dizziness, nausea, vomiting and malaise. Ingestion may cause headache, dizziness, diarrhea and general weakness; large doses may result in red blood cell hemolysis.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water spray (fog). Carbon dioxide (CO2). Dry chemical. Chemical foam.

Unsuitable Extinguishing Media Not determined.

Specific Hazards Arising from the Chemical

Closed containers may explode due to buildup of pressure when exposed to extreme heat. Product will support combustion.

Hazardous Combustion Products Smoke, fumes. Carbon monoxide & carbon dioxide can form.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool exposed containers with water to prevent rupturing.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Use personal protective equipment as required. Evacuate personnel to safe areas. Ventilate affected area.
Environmental Precautions	Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information. See Section 13: DISPOSAL CONSIDERATIONS.

Methods and material for containment and cleaning up

Methods for Containment	Prevent further leakage or spillage if safe to do so.
Methods for Clean-Up	Confine and absorb into approved absorbent. Place material into approved containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Use personal protection recommended in Section 8. Do not breathe vapors or spray mist. Wash face, hands, and any exposed skin thoroughly after handling. Protect containers from abuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions	Keep container tightly closed and store in a cool, dry and well-ventilated place. Keep away from extreme heat or open flame. Keep locked up and out of reach of children.
Incompatible Materials	Strong acids. Strong oxidizers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Dipropylene Glycol Monomethyl Ether (DPM) 34590-94-8	STEL: 150 ppm TWA: 100 ppm S*	TWA: 100 ppm TWA: 600 mg/m^3 (vacated) TWA: 100 ppm (vacated) TWA: 600 mg/m^3 (vacated) STEL: 150 ppm (vacated) STEL: 900 mg/m^3 (vacated) S* S*	IDLH: 600 ppm TWA: 100 ppm TWA: 600 mg/m^3 STEL: 150 ppm STEL: 900 mg/m^3
Monoethanolamine 141-43-5	STEL: 6 ppm TWA: 3 ppm	TWA: 3 ppm TWA: 6 mg/m^3 (vacated) TWA: 3 ppm (vacated) TWA: 8 mg/m^3 (vacated) STEL: 6 ppm (vacated) STEL: 15 mg/m^3	IDLH: 30 ppm TWA: 3 ppm TWA: 8 mg/m^3 STEL: 6 ppm STEL: 15 mg/m^3
n-Butyl Alcohol 71-36-3	TWA: 20 ppm	TWA: 100 ppm TWA: 300 mg/m^3 (vacated) S* (vacated) Ceiling: 50 ppm (vacated) Ceiling: 150 mg/m^3	IDLH: 1400 ppm Ceiling: 50 ppm Ceiling: 150 mg/m^3

Appropriate engineering controls

Engineering Controls Apply technical measures to comply with the occupational exposure limits. Ensure adequate ventilation, especially in confined areas. Explosion-proof general and local exhaust ventilation. Eyewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Chemical splash goggles.

Skin and Body Protection Coveralls, apron or other equipment should be worn to minimize skin contact. Neoprene, butyl or nitrile rubber gloves with cuffs.

Respiratory Protection Ensure adequate ventilation, especially in confined areas. In case of inadequate ventilation wear respiratory protection.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid		
Appearance	Green liquid	**Odor**	Characteristic
Color	Green	**Odor Threshold**	Not determined

Property	Values	Remarks • Method
pH	10.3	
Melting Point/Freezing Point	0 °C / 32 °F	
Boiling Point/Boiling Range	100 °C / 212 °F	
Flash Point	>93.3 °C / >200 °F	
Evaporation Rate	>1	(Water = 1)
Flammability (Solid, Gas)	Liquid-not applicable	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	17 mmHg @ 20°C	
Vapor Density	>1	(Air=1)
Specific Gravity	1.024	(Water = 1)
Water Solubility	Completely soluble	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Like that of water	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	

10. STABILITY AND REACTIVITY

Reactivity
Not reactive under normal conditions.

Chemical Stability
Stable under recommended storage conditions.

Possibility of Hazardous Reactions
None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid
Keep out of reach of children.

Incompatible Materials
Strong acids. Strong oxidizers.

Hazardous Decomposition Products
Decomposition will not occur if handled and stored properly. In case of a fire, oxides of carbon, hydrocarbons, fumes, and smoke may be produced.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Causes serious eye irritation.

Skin Contact Causes skin irritation.

Inhalation Avoid breathing vapors or mists.

Ingestion Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Dipropylene Glycol Monomethyl Ether (DPM) 34590-94-8	= 5230 mg/kg (Rat)	= 9500 mg/kg (Rabbit)	-
Tetrapotassium pyrophosphate 7320-34-5	-	> 4640 mg/kg (Rabbit)	-
Tetrasodium EDTA 64-02-8	= 10 g/kg (Rat)	-	-
Monoethanolamine 141-43-5	= 1720 mg/kg (Rat)	= 1 mL/kg (Rabbit) = 1025 mg/kg (Rabbit)	-
nonylphenol ethoxylate 9016-45-9	= 2590 mg/kg (Rat) = 1310 mg/kg (Rat)	= 1780 µL/kg (Rabbit) = 2 mL/kg (Rabbit)	-
n-Butyl Alcohol 71-36-3	= 790 mg/kg (Rat)	= 3400 mg/kg (Rabbit)	> 17.7 mg/L (Rat) 4 h = 8000 ppm (Rat) 4 h
Polyethylene glycol 25322-68-3	= 28 g/kg (Rat)	> 20 g/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity Based on the information provided, this product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity
Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity
Harmful to aquatic life with long lasting effects.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Dipropylene Glycol Monomethyl Ether (DPM) 34590-94-8		10000: 96 h Pimephales promelas mg/L LC50 static		1919: 48 h Daphnia magna mg/L LC50
Tetrapotassium pyrophosphate 7320-34-5		100: 96 h Oncorhynchus mykiss mg/L LC50		100: 48 h water flea mg/L EC50
Tetrasodium EDTA 64-02-8	1.01: 72 h Desmodesmus subspicatus mg/L EC50	41: 96 h Lepomis macrochirus mg/L LC50 static 59.8: 96 h Pimephales promelas mg/L LC50 static		610: 24 h Daphnia magna mg/L EC50
Monoethanolamine 141-43-5	15: 72 h Desmodesmus subspicatus mg/L EC50	227: 96 h Pimephales promelas mg/L LC50 flow-through 3684: 96 h Brachydanio rerio mg/L LC50 static 300 - 1000: 96 h Lepomis macrochirus mg/L LC50 static 114 - 196: 96 h Oncorhynchus mykiss mg/L LC50 static 200: 96 h Oncorhynchus mykiss mg/L LC50 flow-through		65: 48 h Daphnia magna mg/L EC50

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
n-Butyl Alcohol 71-36-3	500: 96 h Desmodesmus subspicatus mg/L EC50 500: 72 h Desmodesmus subspicatus mg/L EC50	1730 - 1910: 96 h Pimephales promelas mg/L LC50 static 1740: 96 h Pimephales promelas mg/L LC50 flow-through 100000 - 500000: 96 h Lepomis macrochirus µg/L LC50 static 1910000: 96 h Pimephales promelas µg/L LC50 static		1983: 48 h Daphnia magna mg/L EC50 1897 - 2072: 48 h Daphnia magna mg/L EC50 Static
Polyethylene glycol 25322-68-3		5000: 24 h Carassius auratus mg/L LC50		

Persistence/Degradability
Not determined.

Bioaccumulation
Not determined.

Mobility

Chemical Name	Partition Coefficient
Dipropylene Glycol Monomethyl Ether (DPM) 34590-94-8	-0.064
Monoethanolamine 141-43-5	-1.91
n-Butyl Alcohol 71-36-3	0.785

Other Adverse Effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national and local laws and regulations.

US EPA Waste Number

Chemical Name	RCRA	RCRA - Basis for Listing	RCRA - D Series Wastes	RCRA - U Series Wastes
n-Butyl Alcohol 71-36-3		Included in waste stream: F039		U031

California Hazardous Waste Status

Chemical Name	California Hazardous Waste Status
n-Butyl Alcohol 71-36-3	Toxic

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT Not regulated

IATA Not regulated

IMDG

Marine Pollutant This material may meet the definition of a marine pollutant

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Dipropylene Glycol Monomethyl Ether (DPM)	Present	X		Present		Present	X	Present	X	X
Tetrapotassium pyrophosphate	Present	X		Present		Present	X	Present	X	X
Tetrasodium EDTA	Present	X		Present		Present	X	Present	X	X
Monoethanolamine	Present	X		Present		Present	X	Present	X	X

Legend:

TSCA *- United States Toxic Substances Control Act Section 8(b) Inventory*

DSL/NDSL *- Canadian Domestic Substances List/Non-Domestic Substances List*

EINECS/ELINCS *- European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

ENCS *- Japan Existing and New Chemical Substances*

IECSC *- China Inventory of Existing Chemical Substances*

KECL *- Korean Existing and Evaluated Chemical Substances*

PICCS *- Philippines Inventory of Chemicals and Chemical Substances*

AICS *- Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
n-Butyl Alcohol 71-36-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Chemical Name	CAS No	Weight-%	SARA 313 - Threshold Values %
Dipropylene Glycol Monomethyl Ether (DPM) - 34590-94-8	34590-94-8	1-10	1.0
n-Butyl Alcohol - 71-36-3	71-36-3	<1	1.0

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Dipropylene Glycol Monomethyl Ether (DPM) 34590-94-8	X	X	X
Monoethanolamine 141-43-5	X	X	X
n-Butyl Alcohol 71-36-3	X	X	X

16. OTHER INFORMATION

NFPA	**Health Hazards**	**Flammability**	**Instability**	**Special Hazards**
	Not determined	Not determined	Not determined	Not determined
HMIS	**Health Hazards**	**Flammability**	**Physical Hazards**	**Personal Protection**
	1	1	0	C

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Revision Note: New format

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet